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PRODUCT DATA SHEET

PRODUCT: **EPORUST HQ TIX**
Anticorrosive high quality zinc phosphate epoxy-polyamide primer

CODE: **COMP. A 151 EPORUST HQ TIX**
COMP. B 9000012 - CAT. EPOX PR 12

PRODUCT DESCRIPTION: Two-component epoxy-polyamide primer with excellent corrosion resistance. It has excellent adhesion to all metal substrates, hot dip galvanized surfaces, aluminum or other light alloys. It has excellent mechanical properties, impact resistance, abrasion, bending: it is resistant to lubricating oils, kerosene and naphtha too. Although it is a medium-solid product, grants excellent coverage and if necessary you can easily reach thicknesses greater than 200 microns with a single pass and without sagging. This product is suitable for continuous immersion service in fresh or salt water. Overcoatable with a wide range of finishes.

SURFACE PREPARATION: If required the product is suitable for galvanized surfaces after degreasing and removal of any zinc salts. The product is applicable even on surfaces that are already primed. For particularly harsh operating conditions we recommend a white metal blasting (grade Sa3). For less severe conditions an almost white metal (grade Sa 2½) is enough. A commercial blasting or alternatively a good quality mechanical cleaning are often acceptable. The product must be applied strictly on dry surfaces, clean, perfectly free of oil, grease, dust, moisture or other contaminants.

APPLICATION METHODS: Spray, brush or roll. Preferred application is airless spray. Brush or roller don't grant an uniform coverage, use these techniques only on retouch or small surfaces.

APPLICATION INSTRUCTIONS:	CONVENTIONAL SPRAY LOW PRESSURE PUMP		AIRLESS AIRMIX	
	Nozzle diameter (mm)	1,8÷2,2	Pressure ratio	30:1
Product pressure (Atm)	1,0÷1,7	Nozzle diameter (inch)	0,015÷0,019	
Air pressure	3,5÷5,0	Product pressure (Atm)	140,0÷180,0	



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TECHNICAL DATA:

	Evaporation of the solvent and chemical reaction
Mechanism of hardening	
Specific weight (kg / l) *	1,4 (±8%)
Volume solids (%) *	48 (±1%)
Medium dry film thickness (microns)	100
Correspondence wet film thickness (microns)	208
Yield to the average or recommended thickness (m ² / kg) *	3,5
Consumption at the average or recommended thickness (Kg / m ²) *	0,3
Touch dry at 25 ° C (min)	90
Recoat time min. recommended 25 ° C (hours)	3
Recoat time max. recommended 25 ° C (days)	5
Hard dry at 25 ° C (days)	15
Recommended application temperature (° C)	+10 ~ +40
Maximum operating temperature (° C)	105
Pot life at 25 ° (hours)	6
Mixing ratio by weight	20%
Thinner	603.0000
Aspect of the film	 matt
Color	 White
Storage in suitable conditions (months)	 12

N.B.

* Data referred to colour white. The solid content values, specific weight and yield were calculated with theoretical method. Thickness and performance are only indicative, in fact vary greatly depending condition of substrate, dilution, absorption, porosity, surface irregularities and application method. Data referred to the mixture of component A + 20% by weight of Comp.B



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ADDITIONAL INFORMATION:

This is a two-component product. Before mixing the two components it is recommended to homogenize the component possibly with agitator and shake vigorously, possibly without opening, the packaging of component b. After mixing and addition of appropriate thinner, agitation should be continued until it became homogeneous. In order to use the correct mix ratio, necessary to obtain the best results, we recommend to catalyse only entire packs. In case you want to use only a portion of the pack, you should equip with adequate precision scale for catalysis by weight and appropriate sized containers for catalysis by volume. The pot life (time of use after catalysis) is significantly reduced by increase of temperature. Ambient temperature has influence on curing time which, under 10° C is extended considerably. Epoxy products are not suitable to use at low temperatures (typically under 5-8° C), except through the use of a specific catalyst (winter grade). The temperature of the surface to be treated must be at least 3° C higher than dew point. If this condition is not met the resulting condensation, not always visible, may easily lead to phenomena of non-adherence. The coating requires a period of 7-15 days at 25° C for complete curing. Carefully remove any accumulated roughness prior to the application of subsequent coats. It is recommended to implement all necessary measures (development of equipment for painting, using any thinner retardant-wetting thinner, position yourself upwind, proper progression of the surfaces to be painted) to prevent the accumulation of dust coating, which if not removed causes inhomogeneity of the film.

IMPORTANT NOTE

All information contained in this form are the result of laboratory tests carried out under controlled conditions and well-defined and / or correspond to our most advanced and current technical and practical knowledge. this does not exempt the customer, given the variability of environmental conditions and personal systems of application, from carrying out their own investigations and to make their own eligibility checks. Mondial Color assumes no responsibility for any damage caused by improper use of the product. The values of specific weight, solids by volume and yields were calculated by theoretical methods. This sheet supersedes the previous editions.
